Docket No. 64180-197000 PATENT

COMBINED DECLARATION AND POWER OF ATTORNEY

As a below na	As a below named inventor, I/We hereby declare that					
⊠or □na	tional stage of PCT	design continuati	supplemental	art		
original, first and sole i	nventor (if only one name	is listed b	o are as stated below next below) or an original, first a for which a patent is sough	and joint inventor (i	if plural names	
M	ETHODS OF MAKING	MULTI	LAYER BARRIER STR	RUCTURES		
on	etoas Appln. and claimed in PCT Intern and was amended u	ational A nder PCT	and was amend pplication No `Article 19 on	filed (if any).		
	that I have reviewed and u by any amendment referred		I the contents of the above e.	identified specifica	tion, including	
	the duty to disclose info 7, Code of Federal Regulat		which is material to the e	xamination of this	application in	
foreign application(s) : designating at least one foreign application(s) for country other than the U	for patent or inventor's c country other than the Uni or patent or inventor's certi	ertificate ted State ficate or	itle 35, United States Coo or under 365(a) of any s of America listed below a any PCT International apple e on the same subject matt	PCT international and have also identi lication(s) designati	application(s) fied below any ng at least one	
COUNTRY	APPLICATION		DATE OF FILING (day, month, year)	PRIORITY	CLAIMED	
				YES	NO	
				YES	NO	
I hereby claim provisional application(itle 35, U	United States Code, § 119(e) of the following	United States	
			APPLICATIONS CLAIR DER 35 USC 119(e)	MING		
APPI	ICATION NO.		DATE OF FILING (day, month, year)			
60/452,747		March 7, 2003				
	50/453,641		Marc	th 11, 2003		
Additional pro		bers are	listed on a supplemental	priority data sheet	PTO/SB/02B	

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

u.s. applications			Status (check one)		
U.S. APPLICATIONS	u.s.	FILING DATE	PATENTED PENDING ABAN		ABANDONED
1.					
2.					
3.					
PCT APPLICATION	ns designat	ing the u.s.	,	Status (check	one)
PCT APPLICATION No.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	Pending	ABANDONED
4.					
5.					
6.					

DETAILS OF FOREIGN APPLICATIONS FROM WHICH PRIORITY CLAIMED UNDER 35 USC 119 FOR ABOVE LISTED U.S./PCT APPLICATIONS					
<u> </u>	Above Appln, No.	COUNTRY	Application No.	DATE OF FILING (day,month,yr)	DATE OF ISSUE (day,month,yr)
1.					
2.					
3.					
4.					
5.					
6.					

I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or fin	rst inventor: Chad D. Mueller
Inventor's Signature:	Chal N Must
Date:	12 5 03
Residence:	413 East Peckham Neenah, Wisconsin 54956 US
Post Office Address:	Same as above
Citizenship:	US
Inventor's Signature:	eventor: Michael J. Douglas
Date:	(2/8/03 /
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US
Full name of third inv	eptor: Duane H. Buelow
Inventor's Signature:	Mage H. Julio
Date:	
Residence:	5268 I Ah Maytah Rd Oshkosh, Wisconsin 54901 US
Post Office Address:	Same as above
Citizenshin:	US

Full name of fourth in	ventor: Robert J. Blemberg
Inventor's Signature:	P.D. BCh
Date:	12/7/01
Residence:	617 Wildrose Lane Appleton, Wisconsin 54915 US
Post Office Address:	Same as above
Citizenship:	US
Full name of fifth inve	entor: Roberto Castellani
Inventor's Signature:	
Date:	
Residence:	
Post Office Address:	Same as above
Citizenship:	Argentine

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COMBINED DECLARATION AND POWER OF ATTORNEY

As a below na	As a below named inventor, I/We hereby declare that					
⊠or	This declaration is of the following t ⊠original □national stage of PCT □divisional		supplemental			
			continuation-in-p	part		
original, first and sole i	nventor (if only one r	name is listed bel	ow) or an original, first	at to my name. I believe t and joint inventor (if p tht on the invention entit	lural names	
M	ETHODS OF MAK	KING MULTIL	AYER BARRIER ST	RUCTURES		
on I hereby state the claims, as amended I acknowledge accordance with Title 3 I hereby claim	and claimed in PCT and was amen that I have reviewed by any amendment rete the duty to disclos 7, Code of Federal Retent foreign priority be	International App ded under PCT A and understand to ferred to above. e information was egulations, §1.56 mefits under Titl	Article 19 on the contents of the above hich is material to the (a).	(if any). e identified specification examination of this ap ode, §119(a)-(d) or 363	n, including plication in 5(b) of any	
designating at least one foreign application(s) for	country other than the or patent or inventor's United States of Ame	e United States of s certificate or an rica filed by me	f America listed below y PCT International ap	y PCT international ap and have also identified plication(s) designating a filing date	l below any at least one	
COUNTRY	APPLICATIO	ON I	DATE OF FILING (day,month,year)	PRIORITY CI	LAIMED	
				YES	NO	
				YES	NO	
I hereby clain provisional application(t to Title 35, Un	ited States Code, § 119	θ(e) of the following U	nited States	
			PPLICATIONS CLA	IMING		
APPLICATION NO.			UNDER 35 USC 119(e) DATE OF FILING (day, month, year)			
60/452,747			March 7, 2003			
-	60/453,641		Ma	rch 11, 2003		
Additional pro		numbers are lis	ted on a supplementa	l priority data sheet P?	го/ѕв/02в	

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		TIONS OR PCT INTI THE U.S. FOR BEN			ONS
U.S.	APPLICATIONS	S		Status (check	one)
U.S. APPLICATIONS	PPLICATIONS U.S. FIL		PATENTED PENDING		ABANDONED
1.					
2.					
3.					
PCT APPLICATION	ONS DESIGNAT	ING THE U.S.		Status (check	one)
PCT APPLICATION No.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
4.					
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	ABOVE APPLN. No.	Country	APPLICATION NO.	DATE OF FILING (day, month, yr)	DATE OF ISSUE (day, month, yr)
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Full name of sole or firs	st inventor: Chad D. Mueller
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Post Office Address:	Same as above
Citizenship:	US
Full name of second inv Inventor's Signature:	ventor: Michael J. Douglas
Date:	
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US
Full name of third inve	ntor: Duane H. Buelow
Inventor's Signature:	
Date:	
Residence:	5268 I Ah Maytah Rd Oshkosh, Wisconsin 54901 US
Post Office Address:	Same as above
Citizenship:	US

Full name of fourth inv	entor: Robert J. Blemberg
Inventor's Signature:	
Date:	
Residence:	617 Wildrose Lane Appleton, Wisconsin 54915 US
Post Office Address:	Same as above
Citizenship:	US
Full name of fifth inven	tor: Roberto P. Casteljani
Inventor's Signature:	Cost alla.
Date:	12/10/03
Residence:	Plaza 1623. (1430)Bucnos Aires Argentine
Post Office Address:	Same as above
Citizenship:	Argentine